

Date: Tuesday, 5/23/2006 8:18:51 AM
User: Kim Johnston

Process Sheet

SPLIT 6/5/26

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : OPTIONAL GROUND HANDLING
Job Number : 27176 -1	
Estimate Number : 10341	
P.O. Number : N/A	Part Number : DSI 9213011
This Issue : 5/23/2006 S.O. No. : N/A	Drawing Number : DSI 9213 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : A
Previous Run : 25906	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 6/2/2006
Checked & Approved By : <u>06-05-23</u>	Qty: 8 Um: Each
Comment : Est Rev A 05.06.30 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP DSI 9213-011CHG001

KS 06-05-31

2.0

D3046041

Lug Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D3046-041

Lug Bracket

B27188

12 MCP

Y MCP

6/6/26 (2)

3.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



06-05-31

Comment: INSPECT 100% KITS FOR COMPLETENESS

C 06/05/26 (2)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI 9213-011

Location:

REV A

REV A

6/6/26 (6)

6/6/26 (2)

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DA 06/05/31

Job Completion



U 06-05-31

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. DSI 9213	REV. A SHEET 1 OF 1
DATE 01 08.24	TITLE OPTIONAL GROUND HANDLING		SCALE NTS
A	01.08.24	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND ICA-D058-672 REV. 0
IIN-D058-672 REV. B

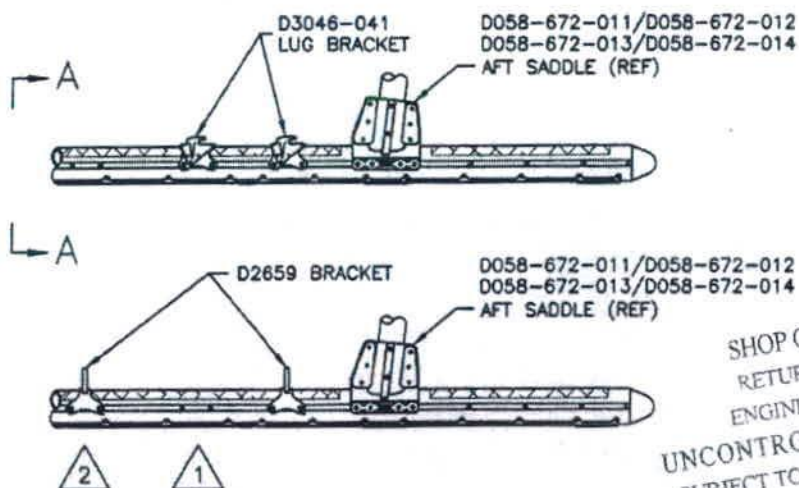
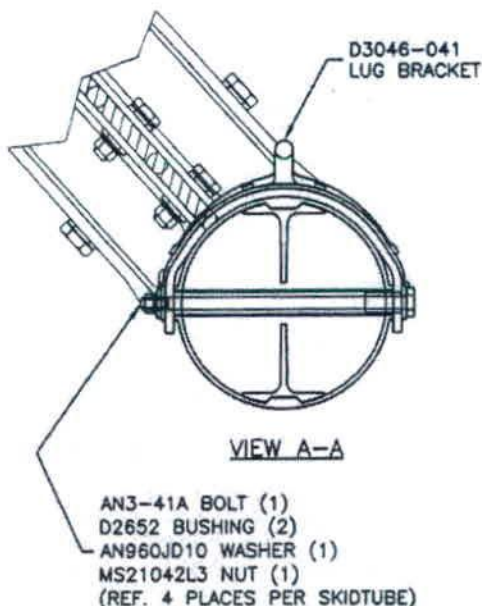
REF. US FAA STC: SR00912SE

Qty -011	Part Number	Description
X	DSI 9213-011	OPTIONAL GROUND HANDLING KIT
2	D3046-041	LUG BRACKET

FOR COMPATIBILITY WITH REGULAR OH-58 GROUND HANDLING WHEELS
D2659 BRACKETS MAY BE REPLACED WITH D3046-041 BRACKETS AS SHOWN:

- 1) REMOVE EXISTING D2659 BRACKETS (IF INSTALLED)
- 2) MOVE D2651 PLUGS FROM LOCATION 1) TO LOCATION 2)
- 3) INSTALL D3046-041 BRACKETS USING EXISTING
HARDWARE AS SHOWN.
- 4) WEIGHT & BALANCE INCREASES AS FOLLOWS:

LONGITUDINAL			LATERAL	
Weight	Arm	Moment	Arm	Moment
0.5 lb	119.7 in	59.9 in lb	+/-42.0 in	+/-21.0 in lb
0.23 kg	3.05 m	0.70 m kg	+/-1.07 m	+/-0.25 m kg



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NO. 27176

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